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QUOTATION

Quotation Date

Quotes valid for 30 days.

Specially Prepared For:

Ship Via	
Terms	

Phone:
 Email:

Thank you for giving us the opportunity to provide you this quote.

Description	Parts Notes	Short block	Long Block	Complete
Labor Prices effective January 1, 2015				
Dissassemble		45.00		
Shot blast		108.00		
Mag Block		41.00		
Align hone		176.00		
Align bore block				
Align bore 4-bolt splayed.				
Resurface Block				
Resurface Specific Height		215.00		
Resurface BHJ fixture				
Bore & Hone				
Bore & Hone-Torque Plate		326.00		
Machine for 1-piece rear main seal				
Stroker Machining				
R&R Cam bearings		65.00		
R&R Expansion plugs		46.00		
Recondition Conn. Rods				
Crankshaft grinding				
Crankshaft grinding-large				
Balancing-internal				
Balancing-External		375.00		
Install piston on rods		80.00		
Oil restricting Process		90.00		
Valve Job				
Guide work				
Seat installation				
Resurface heads				
Set assy. Spring hgt				
Special Machining		hourly	hourly	hourly
Painting, Prep & Detailing		45.00		
File Fit rings		90.00		
Assembly		342.00	342.00	342.00
Degree Camshaft		90.00		
Simtest-%40 disc. When we assy.			89.00	
Dyno-%25 disc. When we assy.				408.00
Misc				
Total labor		2,089.00	431.00	750.00

Description		Parts Notes	Short block	Long Block	Complete
Balancer Int/ Ext. 28/50	35	PBM Street Performance	152.00		
Balancer Bolt	45	ARP Balancer bolt	24.99		
Balancer Washer	45		Incl		
Balancer spacer	45	Ford Racing			56.00
Block-New	21		N/R		
Cam Bearing Set	30	Special-Grooved extra wide bearing set	62.00		
Cam Lifters	45	Morel Hyd Roller	399.00		
Camshaft	45	Ultra-dyne custom roller	399.00		
Cam Bolt	45	Grade 8	4.00		
Camshaft Retainer	45	Harden	32.00		
Carb fuel log	45	Aeroflow dual inlet			69.99
Carb Spacer	45	Mr. gasket 1"			18.33
Carb Stud Kit	45	ARP			17.99
Carburetor	45	Holley 870 Ultra Street Avenger			543.95
Cradle	45				N/R
Cylinder heads	39	Tick Flow PP290 W/tooled Steel retainer		2,399.00	
Cylinder Head studs or bolts	45	ARP bolts		154.00	
Dist. hold down	45				Stock
Distributor	45	DUI			369.00
Distributor Gear	45	Comp bronze			58.99
Engine Bolt Kit	45	Gardner-Wescott 12 point chrome			125.00
Engine Kit	27		N/R		
Expansion Plugs	31		13.99		
Fastners	45		N/R		
Flywhl Int/ Ext.157/164 28/50	35	Flexplate-SFI	64.00		
Flywheel Bolts	35		N/R		
Fuel Filter	45				N/R
Fuel for dynoing	48				37.00
Fuel Injection Package	48	in-tank or in-line			N/R
Fuel Line	45				N/R
Fuel pressure regulator	45				N/R
Fuel Pump	45				N/R
Fuel Pump Eccentric	45				N/R
Fuel Pump Block Off	45				8.15
Gasket- Head	45	Fel-Pro		80.00	
Gasket- Head set	45			incl	
Gasket- Header	45			N/R	
Gasket- Intake	45			incl	
Gasket- Lower Set	45			incl	
Gasket- Oil Pan	45			incl	
Gasket- Rear seal	45			incl	
Gasket- Complete Set	45	SCE gasket Set-credit head gasket		43.00	
Gasket- Timing Cover	45			incl	
Gasket- Valve Cover	45	SCE 1/8 Thick Tuff-Stuff		37.00	
Headers	45				N/R
Ignition Coil	45				incl
Ignition Coil Bracket	45				N/R
Intake Manifold	45	Edelbrock Air-Gap			398.85
Intake Manifold Adapters	45				N/R
Intake Fastners	45				incl
Main caps	21		N/R		
Main Girdle	21		N/R		
Main studs or bolts	21	Studs	82.00		
Mains- Extra Fastners	21		N/R		
Oil Dip stick	45				Incl
Oil Filter	48				20.78
Oil Filter adapter	45		9.95		
Oil Pan	45	Ford Racing(pan, dip stock & gasket)			169.99
Oil Pan Fastners	45				Incl
Oil Pump Pick-up	45				Incl
Oil Pump	45	Melling			57.99

Description		Parts Notes	Short block	Long Block	Complete
Oil pump drive	45	ARP			19.99
Oil for dynoing	48	(2) oil chnages			80.50
Paint	31	(2) paint (1) primer	21.00	N/R	N/R
Pick-up mounting stud	21		N/R		
Push Rods	45	Smith Brothers		179.99	
Push Rod Guide Plates	45	Manley 3/8"		Incl	
Rocker arm stud girdle	45			N/R	
Rocker Arm Studs	45	ARP		Incl	
Rocker Arms	45	Scorpion		276.99	
Rod Bolts	32		N/R		
Rotating Assy.	35		Incl		
Rotating- Bearings- Conn Rod	35	King Performance	99.00		
Rotating- Bearings- Main	45	King	37.99		
Rotating- Connecting Rods	32	RPM H-Beam	499.00		
Rotating- Crankshaft	33	RPM Cast	399.00		
Rotating- Pistons	27	Custom	639.00		
Rotating- Ring Set	35	Total Seal	115.99		
Spark plug wires	45	Ford Racing 9mm			49.99
Spark plug wire loom	45	MSD			21.99
Spark plugs	45	NGK			22.32
Thermostat	45	Robert Shaw			21.95
Timing cover	45	New			76.00
Timing pointer	45	Milodon Timing pointer			64.99
Timing set	45		47.99		
Valve cover	45	Fabricated			169.00
Valve cover baffle	45				4.05
Valve cover breather	45	Clamp on breather			19.98
Valve Cover labor	45	Installed baffles inside VC			50.00
Valve Guide	40			N/R	
Valve Seat	41			N/R	
Valve- Exhaust	39			Incl	
Valve- Intake	39			Incl	
Valve Locks-7/10	42	Manley		Incl	
Valve Retainers-7/10	42	Manlet Tooled Steel retainers		Incl	
Valve Spring inserts	42			Incl	
Valve Spring seat	42			Incl	
Valve springs	42	PAC Spring set		incl	
Valve stem seals	42	Viton		Incl	
Water Outlet	45	DUI			25.00
Water Pump-DS/PS	45	Flo-Kooler CI			119.00
Water pump- pulleys	45				N/R
Core Charge	18	Block	200.00	N/R	N/R
Total Parts			3,301.90	3,169.98	2,696.77
Total Labor			2,089.00	431.00	750.00
EPA 5% of labor			104.45	21.55	37.50
Short,Long and Complete Total			5,495.35	9,117.88	12,602.15
Freight					258.09
Taxes					
Labor Total					3,270.00
Parts Total					9,168.65
Grand Total					12,860.24